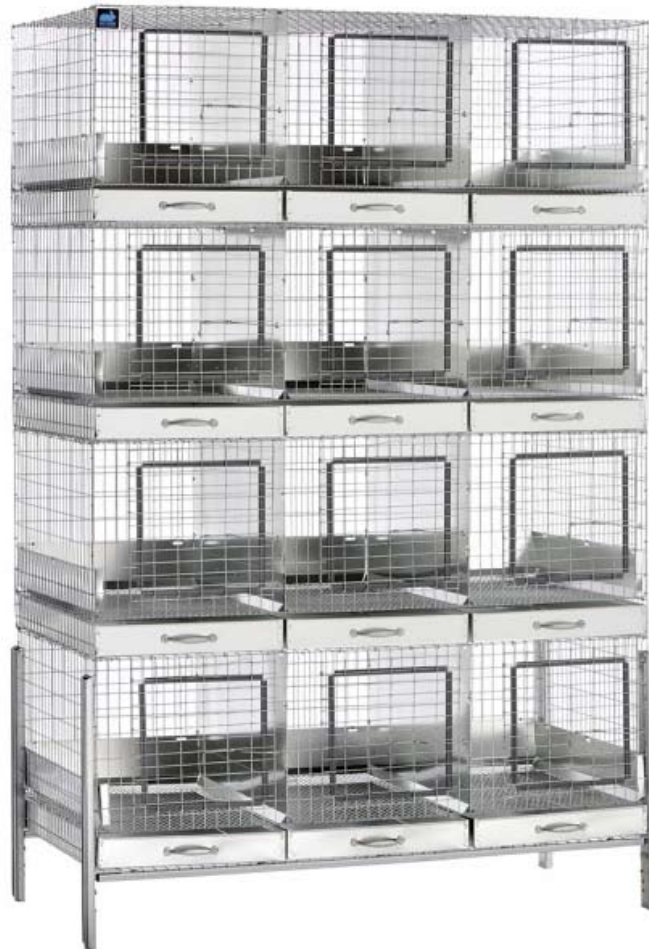




## Step by Step Instructions



 **THE  
APARTMENT  
CAGE**

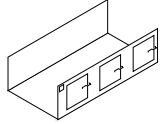
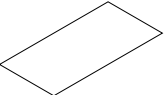
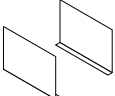




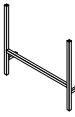
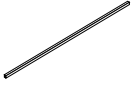
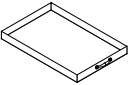





MADE IN  
  
U. S. A.



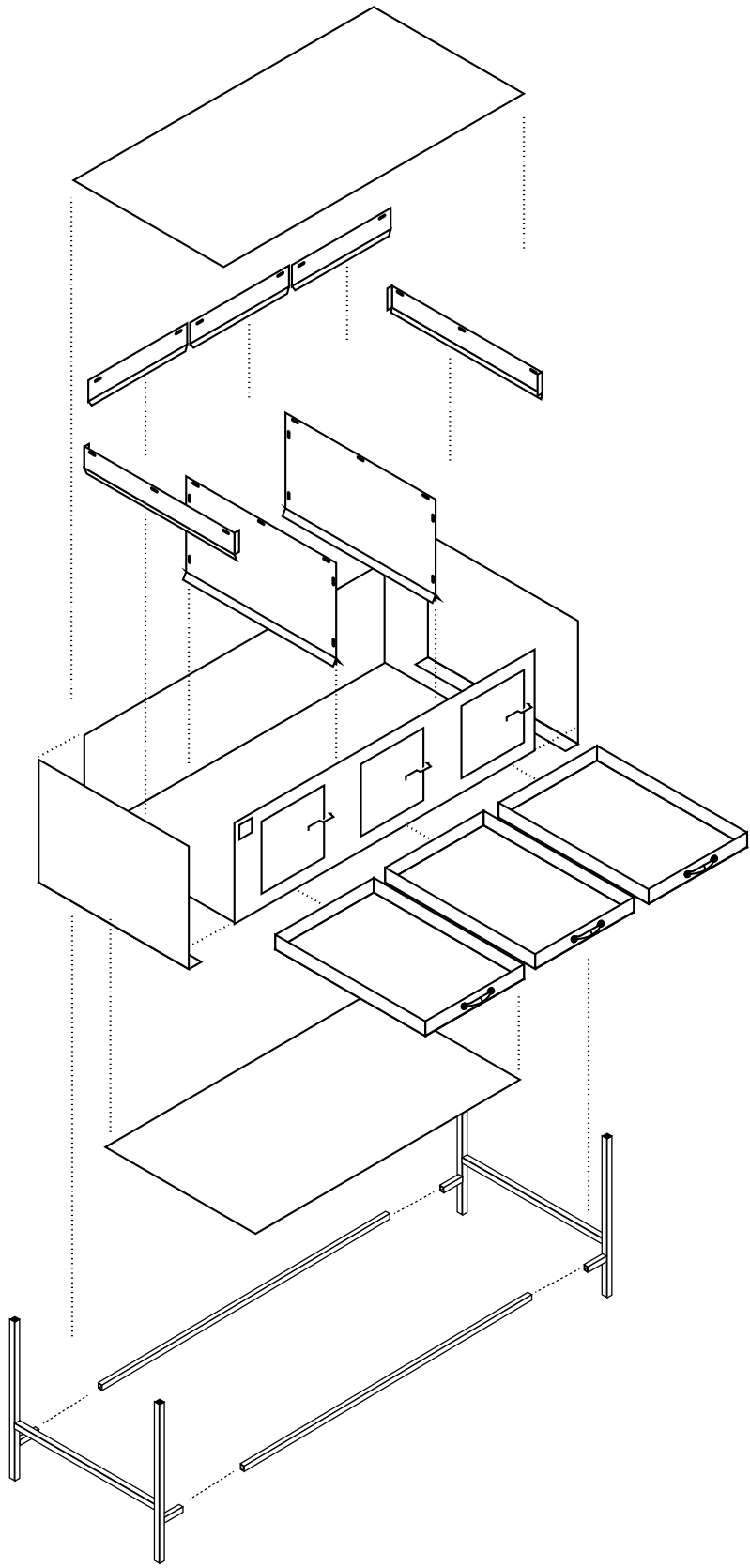
3690 (12) Hole Apartment Cage  
3691 (8) Hole Apartment Cage



## Apartment Cage Parts List

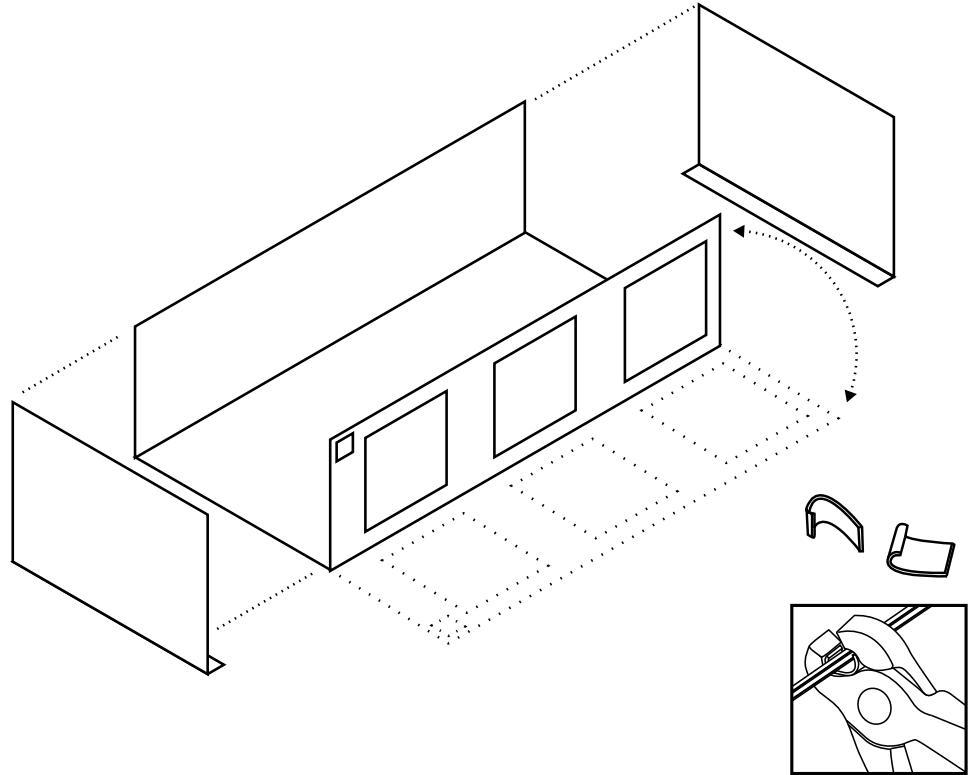
Description	Quantity 3690 (12 Hole)	Quantity 3691 (8 Hole)	
Cage Front/Floor/Back Subassembly (with pre-hung doors)	4	4	
Cage Top	4	4	
Cage Feet	8	8	
Cage Partition Subassembly	8	4	
Side Deflector	8	8	
Back Deflector Guard	12	8	
Plastic Door Guard	48	32	
Welded Leg Frame	2	2	
Frame Cross Member	2	2	
Refuse Pan	12	8	
3" x 3" Wire Tray Stop	12	8	
Screws	12	12	
Hat Nut	12	12	
Bag, Cage Clips	1	1	
Instruction Manual	1	1	

✓ Cage Assembly Overview



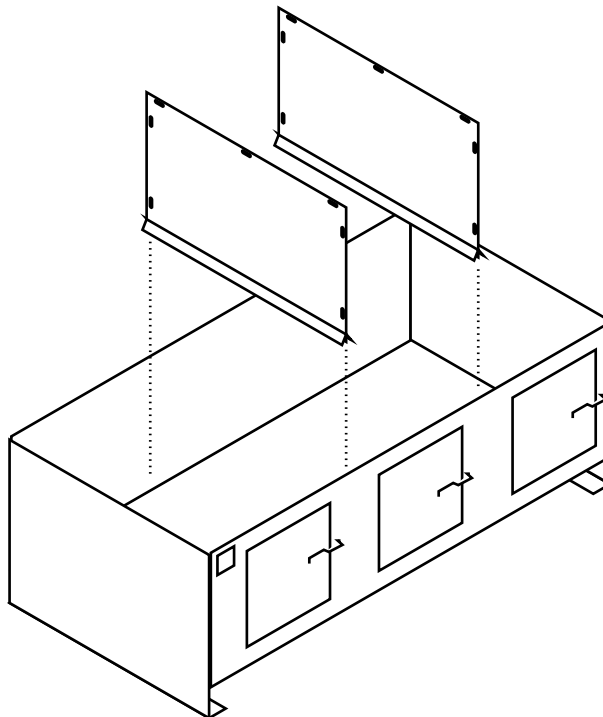
## 1 Attach Cage Ends

Swing the cage front and back in to position as shown. Attach the cage ends (with L-shaped “feet” toward the ground). Place a cage clip into a pair of cage clip pliers with the open part of the clip facing outward. Hook the two wires you wish to join in the small part of the “J” and squeeze the pliers to make a connection. Clips should be placed in each corner, then spaced out every 4 inches.



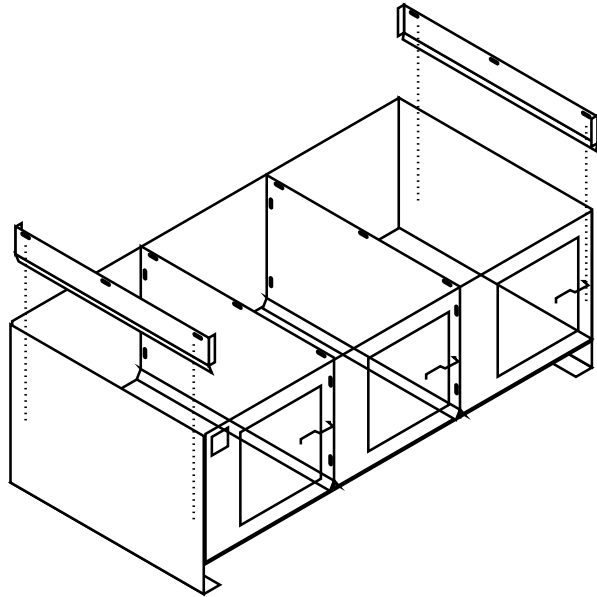
## 2 Attach Partitions

Place the partitions in to divide the cage. The deflector angles should be touching the cage floor. Using clip pliers apply clips on all 4 sides using the slots provided. Turn the cage over to access the bottom. If you have cage ring pliers, use cage rings in bottom four slots. As an alternative, plastic cable ties are furnished for the bottom hard-to-reach holes to make attachment easier.



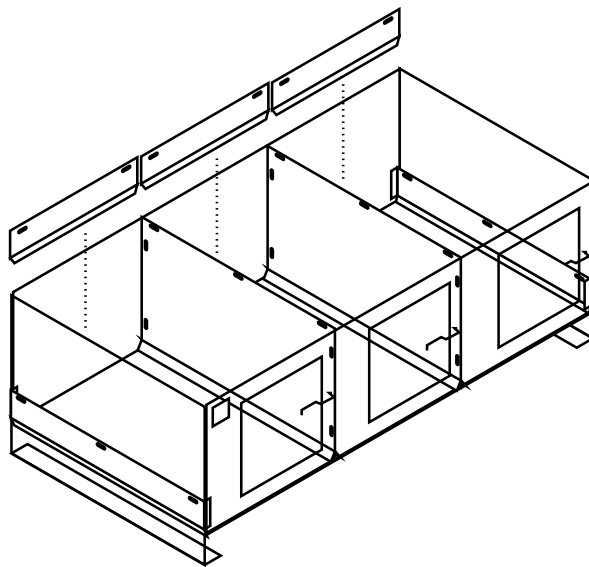
### 3 Attach Side Deflectors

Place the side deflectors inside the cage so that the beveled edge slopes toward and touches the floor. Use one cage clip in each slot to fasten. Once fastened, be sure deflector is pressed fall against wall and in each corner before proceeding.



### 4 Attach Back Deflectors

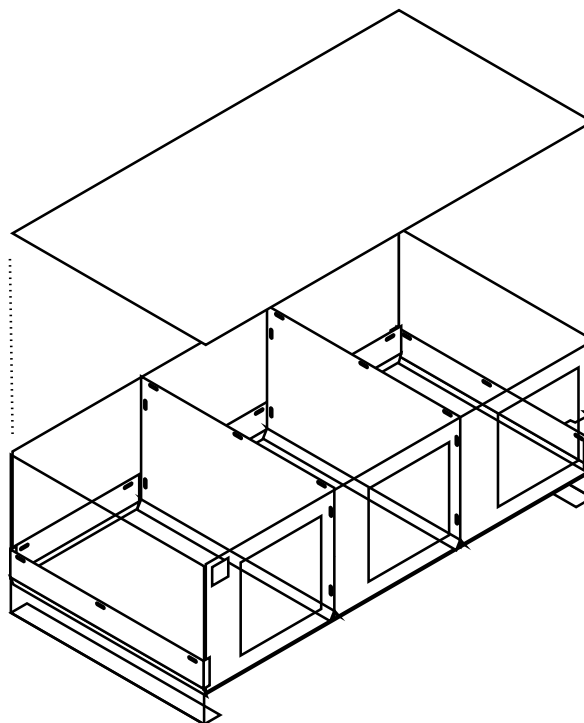
Similarly position and attach the back deflectors using one clip in each slot.



## 5 Attach Cage Top

Lay the cage top in place so that the wires spaced 1" apart are facing upwards. Use one clip in each corner and then space clips out every 4 inches around perimeter.

This is a good time to snap the plastic door guards over the edges of the door opening.



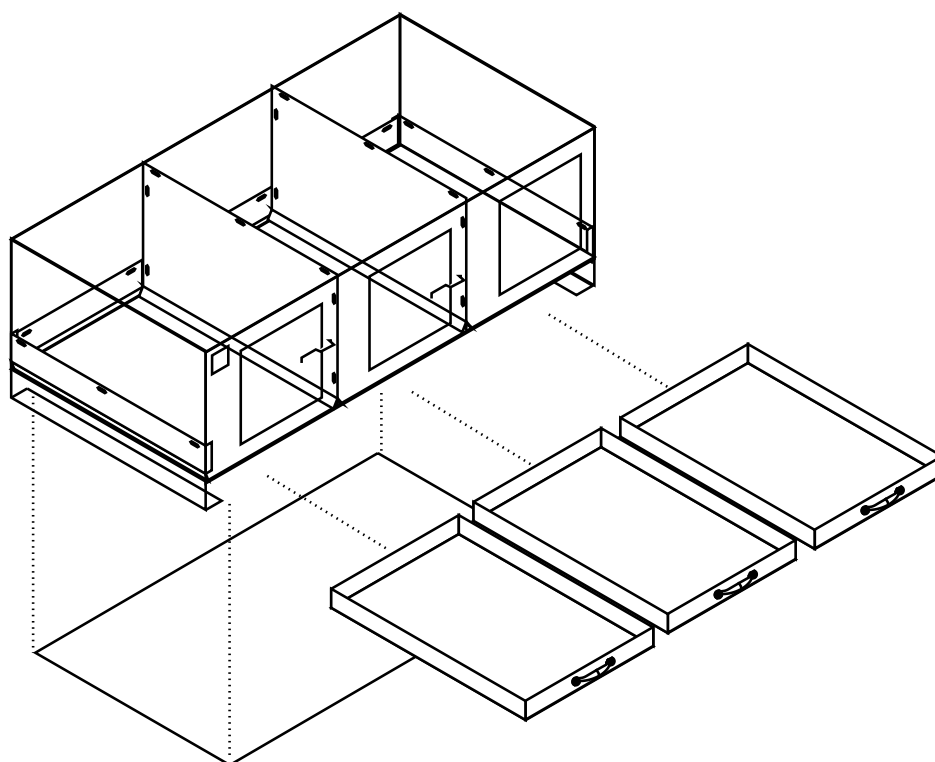
## 6 Attach Subfloor

Attach the subfloor so that it spans between each cage foot. Be sure the wires spaced 1" apart are facing up. Clip the subfloor to each cage foot using one clip every four inches.

**Note: The subfloor is attached to the base unit only.**

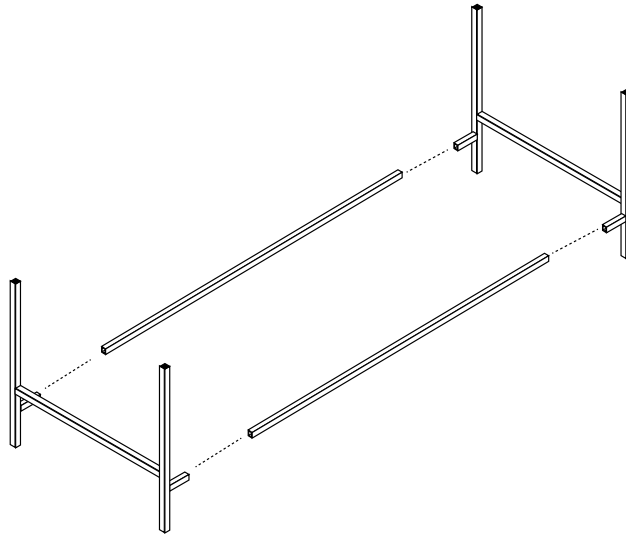
Slide in the individual pans and the first level is complete!

Repeat steps 1-5 for the remaining 3 levels.



## 7 Setup Cage Frame

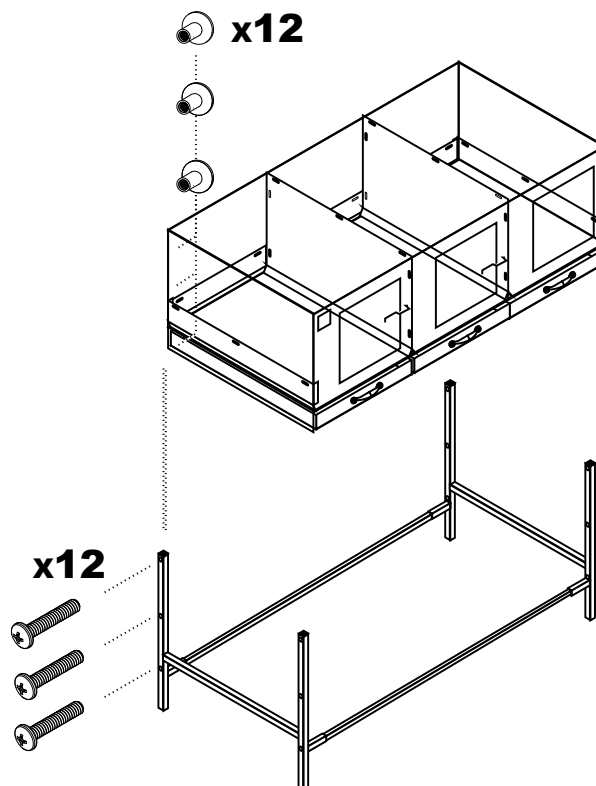
Place frame cross members between welded leg frames. The cross members will slide over the protrusions on each leg base. It is okay to tap on ends using a hammer. Allow extra space for cage to fit between legs. It is possible to tap on frames with a hammer afterwards for a snug fit.



## 8 Bolt frame to base cage.

Position cage so that it rests in cage frame. Adjust frame accordingly. Using the 12 furnished screws and hat nuts, bolt the cage to frame uprights as shown. The hat nut is placed inside the cage and grips the cage wire. You will need to remove the pans temporarily to access the bottom holes.

If you have ordered an optional caster wheel kit, insert the wheels posts into the frame uprights at this time.



## 9 Stacking Units

Begin stacking by placing the second level on top of the first. Once aligned use a cage clip at the front and rear corners where the cage feet rest to securely fasten. Use two clips at each corner, 8 clips total.

Repeat for each subsequent level.

To prevent pans from pushing in too far, attach the pan stops in the gap at the rear of each pan. The stop should be clipped at the far left and right sides. If there is a center pan, the stop is placed in the center.

